



3770 Embassy Parkway Akron, Ohio 44333
330-535-2100 ♦ 800-321-2260 ♦ Fax 330-535-8947



PROCESS AIDS

PROAID® AC 18-O -Low Coefficient of Friction-

PRODUCT DESCRIPTION:

PROAID AC 18-O is a vegetable based unsaturated oleamide primarily used as a surface lubricant in rubber articles and as an antiblock/slip agent in polyolefin films (LDPE and PP). In rubber it will bloom at low loadings (1-2 phr in NBR and CR; 2-5 phr in EPDM) from most elastomers creating a low coefficient of friction on the surface of molded goods. Proaid AC 18-O will provide a non-oily, non-greasy lubricating film on exposed rubber surfaces. AC 18-O is faster blooming than Akrochem's Proaid AC 18 E. This material also acts as a process aid in all polymers.

TYPICAL PROPERTIES:

Appearance	free flowing white beads
Specific Gravity	0.97
Melt Point	74°C
Color, Gardner	2 max
Packaging.....	55 pound bags

APPLICATIONS:

Proaid AC 18-O's surface lubrication effect can be used to improve a rubber's resistance to sliding abrasion, prevent galling of parts to dry metal surfaces, ease installation of rubber parts by letting them "slip" into position, and reduce sticking together of cured parts.

Suggested Loadings: 0.25 - 2.00 phr for reduced surface tack on cured parts. 3.00 - 5.00 phr for low coefficient of friction surface and improved abrasion wear. Add up to 10 phr for a long-lasting bloom that is self-restoring. Bloom is relatively clear and usually not a cosmetic problem.

Due to the unsaturation in the oleamide, Proaid AC 18-O may possibly have a greater reduction effect on the rubber's state-of-cure than Proaid LCF (a saturated low coefficient-of-friction additive). AC 18-O will bloom clearer than Akrochem Proaid LCF. Proaid AC 18-O has FDA listing in CFR 21 Sections 175.105 and 181.28.

rh 9/16
X-proaid ac-18-o

Included with its product literature and upon the request of its customers, Akrochem provides product specifications and evaluations, suggested formulations and recommendations and other technical assistance, both orally and in writing (collectively the "Technical Information"). Although Akrochem believes all Technical Information to be true and correct, it makes no warranty, either express or implied, as to the accuracy, completeness, or fitness of the Technical Information for any intended use, or the results which may be obtained by any person using the Technical Information. Akrochem will not be liable for any cost, loss or damage, in tort, contract or otherwise, arising from customer's use of Akrochem products or Technical Information. It is the customer's sole responsibility to test the products and any Technical Information provided to determine whether they are suitable for the customer's needs. Before working with any product, the

customer must read and become familiar with available information concerning its hazards, proper use, storage and handling, including all health, safety, and hygiene precautions recommended by the manufacturer. Nothing in the Technical Information is intended to be a recommendation to use any product, method, or process in violation of any intellectual property rights governing such product, method, or process. No license is implied or granted by Akrochem as to any such product, method, or process. AKROCHEM CORPORATION DISCLAIMS ANY AND ALL WARRANTIES, EXPRESS AND IMPLIED, INCLUDING WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR ANY PARTICULAR PURPOSE, RELATED TO ANY PRODUCTS OR TECHNICAL INFORMATION PROVIDED BY AKROCHEM.