



3770 EMBASSY PARKWAY AKRON, OHIO 44333
330-535-2100 ♦ 800-321-2260 ♦ FAX 330-535-8947

SILICONE PRODUCTS -ANTIFOAMS-

ANTIFOAMS

SAF SERIES*

PRODUCT DESCRIPTION:

SAF Antifoams are carefully formulated antifoams based on dimethylsiloxane fluid. These antifoams are specifically formulated to prevent foams from forming and keep the system non-foaming with a quick knock down reaction. The silicone content of the SAF series ranges from 5% - 100% and is emulsified with non-ionic grade emulsifiers. The following antifoams have a specific gravity of approximately 1.01 and the emulsions contain a freeze/thaw stability of 4 cycles minimum. Food grade antifoams are available and listed below (in many food applications, the silicone content must not exceed 10 parts per million to be acceptable for direct food contact).

TYPICAL PROPERTIES:

<i>Antifoam: Grade</i>	<i>Active Silicone Content, %</i>	<i>Viscosity Max, cps</i>	<i>Appearance</i>
SAF-110	10	1500	White
SAF-139FGK ¹	30	1500	White
SAF-204FGK ¹	100	5000	Translucent
SAF-1057	5	1500	White
SAF-1297FGK ¹	20	3000	White
SAF-1327	30	1500	White

¹ food grade

APPLICATION:

SAF Series Antifoams were formulated to be used as received or diluted to specific concentrations before application. When evaluating these antifoams, an ideal starting charge of 10 ppm “active or real” silicone is recommended then, if necessary, adjust the concentration to your optimum level for the best foam control. Remember that antifoams should always be added to most types of systems before foaming occurs. To produce the optimum foam control it is recommended that the antifoam be entirely dispersed into the foaming system by pre-diluting or ensuring adequate agitation to disperse the antifoam.

SAFETY AND HANDLING:

SAF silicone antifoams show excellent stability if stored in a cool area (40 - 80°F) in tightly closed containers. Freezing should be avoided and storing the emulsion at temperatures above 115°F will cause it to separate. An addition anti-bacterial preservative may be required when storing diluted antifoams for more than a few days.

** SAF Silicone Antifoams are products produced by Silchem*